

Specialty Tools Inc.

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Double Step Drill

Print for Quote # _____

Date: _____

Distributor: _____

Dist Contact: _____

End User: _____

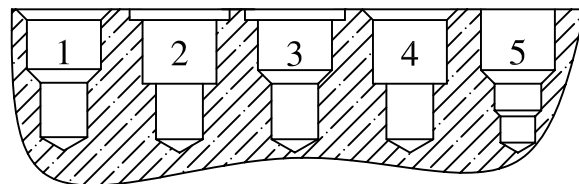
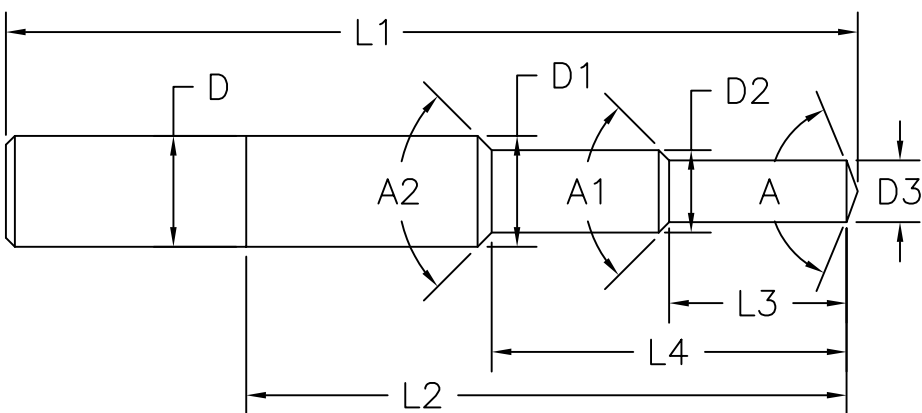
User Contact: _____

Tool Number _____

Revision _____

TOLERANCES	
Shank Diameter	+0/-.0005"
Cutting Diameter	+/- .0005"
Step Lengths	+/- .005"
Flute Length & OAL	+/- .060"
Angles	+/- 1 deg

Check Hole Style Below



# of Flutes	_____	Overall Length	(L1) _____
Shank Ø	(D) _____	Flute Length	(L2) _____
Major Drill Ø	(D1) _____	1st Step Length (To Bottom)	(L3) _____
1st Step Ø	(D3) _____	2nd Step Length (To Bottom)	(L4) _____
2nd Step Ø	(D2) _____	1st Incl Step Angle	(A1) _____
Point Angle	(A) _____	2nd Incl Step Angle	(A2) _____

Coolant Non Coolant

Coating: None TiN TiCN TiAlN _____

Material to be Machined: _____

Additional Information:
