

Specialty Tools Inc.

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Long Length Geometry Drill

Print for Quote # _____

Distributor: _____

Date: _____

Dist Contact: _____

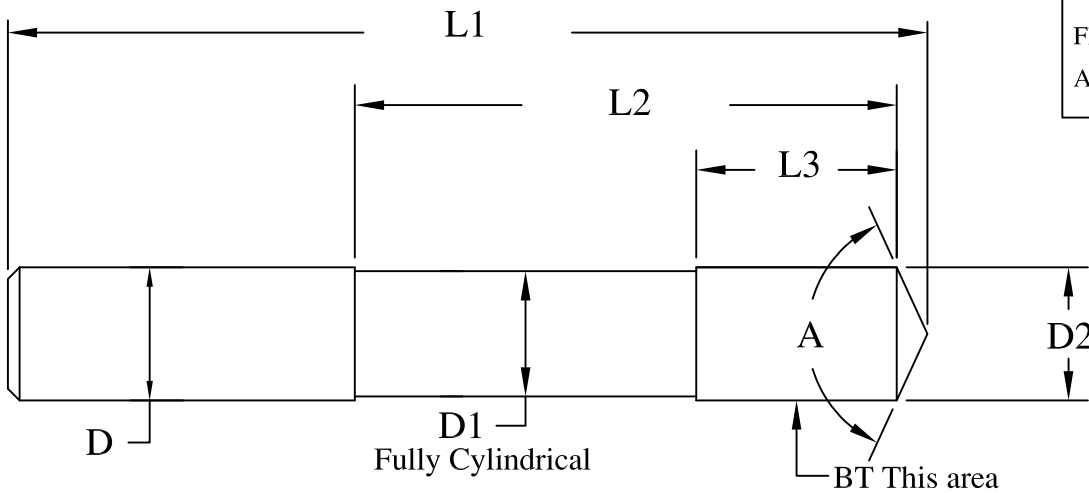
End User: _____

User Contact: _____

Tool Number _____

Revision _____

TOLERANCES	
Shank Diameter	+0/-0.0005"
Cutting Diameter	+/-0.0005"
Step Lengths	+/-0.005"
Flute Length & OAL	+/-0.060"
Angles	+/-1 deg



of Flutes _____

Overall Length (L1) _____

Shank Ø (D) _____

Flute Length (L2) _____

Neck Ø (D1)
.001-.0015" smaller than BT Diameter _____

Cutting Dia Length (L3) _____

Major Drill Ø (D2) _____

Point Angle (A)
 High Performance Point _____

Coolant Non Coolant

Coating: None TiN TiCN TiAlN _____

Material to be Machined: _____

Additional Information: _____

