

Specialty Tools Inc.

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Single Step Drill

Print for Quote # _____

Date: _____

Distributor: _____

Dist Contact: _____

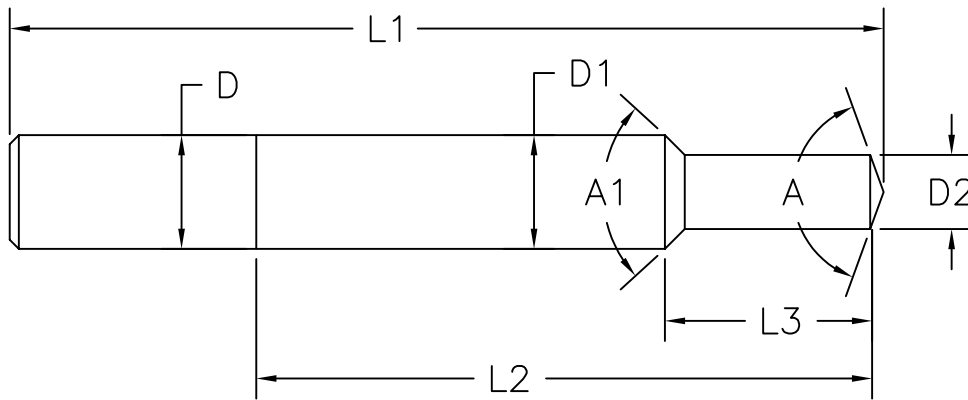
End User: _____

User Contact: _____

Tool Number _____

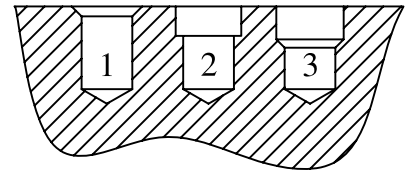
Revision _____

TOLERANCES	
Shank Diameter	+0/-0.0005"
Cutting Diameter	+/-0.0005"
Step Lengths	+/-0.005"
Flute Length & OAL	+/-0.060"
Angles	+/-1 deg



Check Hole Style Below

Drill & Chamfer or C'sink Drill & C'bore Drill & Drill



# of Flutes	_____	Overall Length	(L1) _____
Shank Ø (D)	_____	Flute Length	(L2) _____
Major Drill Ø (D1)	_____	Step Length (To Top)	(L3) _____
Step Ø (D2)	_____	Point Angle	(A) _____
Coolant	Non Coolant	Incl Step Angle	(A1) _____

Coating: None TiN TiCN TiAlN _____

Material to be Machined: _____

Additional Information: _____

