

Specialty Tools Inc.

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Single Step Drill

Print for Quote # _____

Date: _____

Distributor: _____

Dist Contact: _____

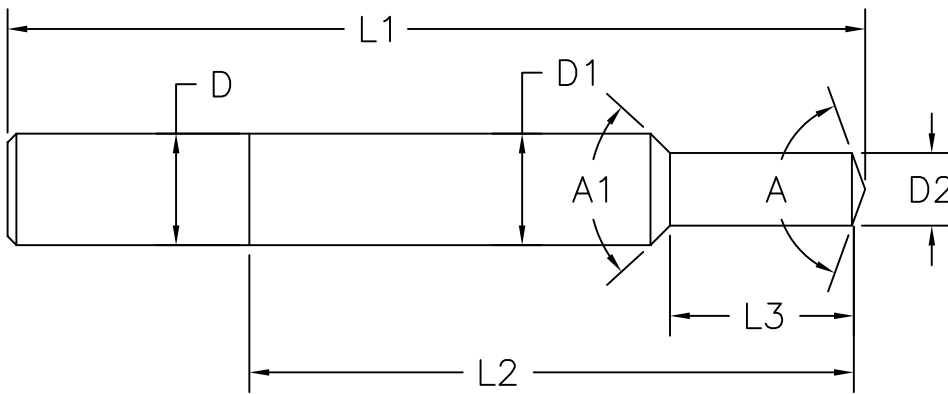
End User: _____

User Contact: _____

Tool Number _____

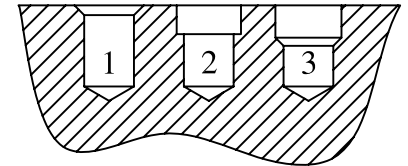
Revision _____

TOLERANCES	
Shank Diameter	+0/-0.0005"
Cutting Diameter	+/-0.0005"
Step Lengths	+/-0.005"
Flute Length & OAL	+/-0.060"
Angles	+/-1 deg



Check Hole Style Below

Drill & Chamfer or C'sink Drill & C'bore Drill & Drill



of Flutes _____
 Shank Ø (D) _____
 Major Drill Ø (D1) _____
 Step Ø (D2) _____

Overall Length (L1) _____
 Flute Length (L2) _____
 Step Length (To Bottom) (L3) _____
 Point Angle (A) _____
 Incl Step Angle (A1) _____

Coolant Non Coolant

Coating: None TiN TiCN TiAlN

Material to be Machined: _____

Additional Information:
